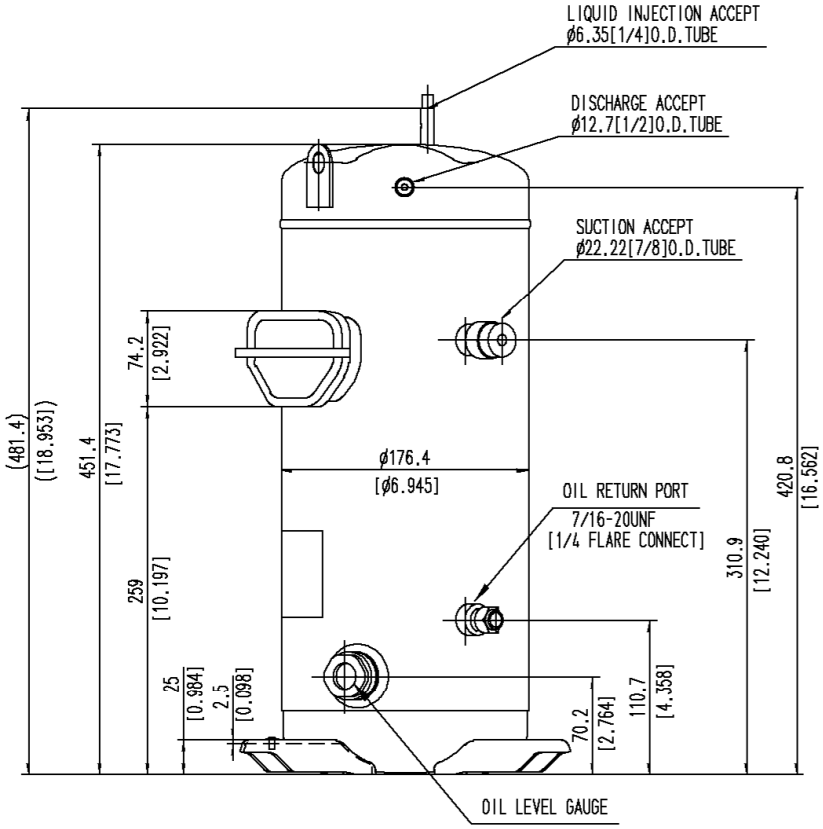
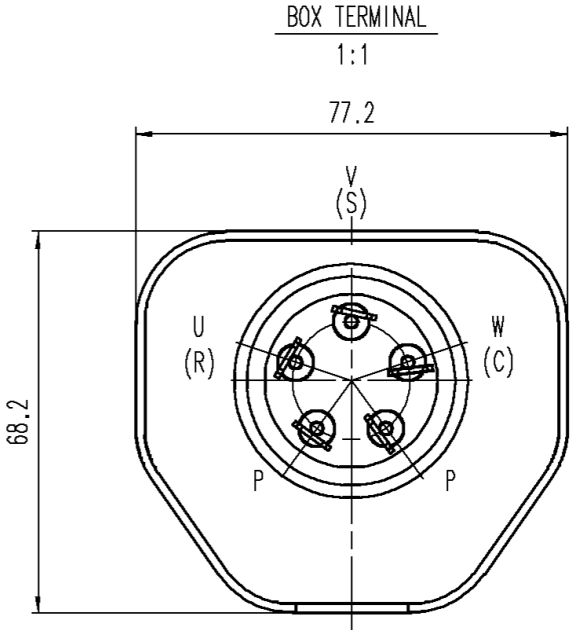
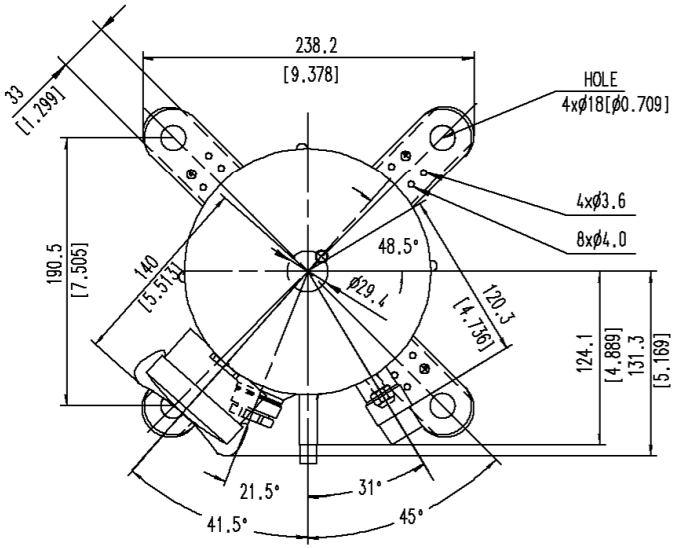

LIQUID INJECTION ACCEPT
ø6.35[1/4]O.D.TUBE
DISCHARGE ACCEPT
ø12.7[1/2]O.D.TUBE
SUCTION ACCEPT
ø22.22[7/8]O.D.TUBE
OIL RETURN PORT
7/16-20UNF
[1/4 FLARE CONNECT]
OIL LEVEL GAUGE
(481.4)
([18.953])
451.4
[17.773]
74.2
[2.922]
259
[10.197]
25
[0.984]
2.5
[0.098]
ø176.4
[ø6.945]
420.8
[16.562]
310.9
[12.240]
70.2
[2.764]
110.7
[4.358]


BOX TERMINAL
1:1
77.2
68.2
V
(S)
U
(R)
W
(C)
P
P


238.2
[9.378]
33
[1.299]
HOLE
4xø18[ø0.709]
4xø3.6
8xø4.0
48.5°
ø29.4
190.5
[7.505]
140
[5.512]
120.3
[4.736]
124.1
[4.889]
131.3
[5.169]
21.5°
31°
41.5°
45°